

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66149

Monday, February 07, 2011 11:12:10 AM



Page 2

Item ID:	D3065-041	Accept		Setup	Start	
Revision ID:						
Item Name:	Step Leg Assembly Hi			Stop		
Start Date:	2/8/2011	Start Qty:	40.00			
Required Date:	2/22/2011	Req'd Qty:	40.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

11/02/18
ME
11-02-17

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Picklist Print

Monday, February 07, 2011 11:12:07 AM

Page 1

Work Order ID: 66149

Parent Item: D3065-041

Parent Item Name: Step Leg Assembly Hi




Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev: C02.11.01 Incorporated D3066-1 IPP KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-1  Step Spacer		Manufactured	No			100	Each	90.0000	1	40		2/11/02/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		50							
					65549	50							
				WA		40							
					64000	40			40				
D3065-3  Step Spacer		Manufactured	No			100	Each	83.0000	1	40		2/11/02/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		73							
					64001	33			33				
					65551	40			7				
				WA		10							
					48113	10							
D3065-5  Step Leg		Manufactured	No			100	Each	108.0000	2	80		2/11/02/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		108							
					63552	28			28				
					65552	80			52				

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Monday, February 07, 2011 11:12:07 AM

Page 2

Work Order ID: 66149



Parent Item: D3065-041



Parent Item Name: Step Leg Assembly Hi

Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 40.00

Required Qty: 40.00

D3065-7

Manufactured No

100

Each

60.0000

1

40



Step Spacer



2/11/02/15

Location

Loc Qty

Loc Code

GA

60

63543

8

64002

12

65550

40

8
12
20

MS20470AD4-4

Purchased

No

100

Each

4,926.000

30

1200



Rivet, Universal Head



2/11/02/15

Location

Loc Qty

Loc Code

ST319

4926

112314

30

113368

92

116188

1168

116391

3636

1200

Monday, February 07, 2011 11:12:08 AM

Shop Packet Print

Page 2

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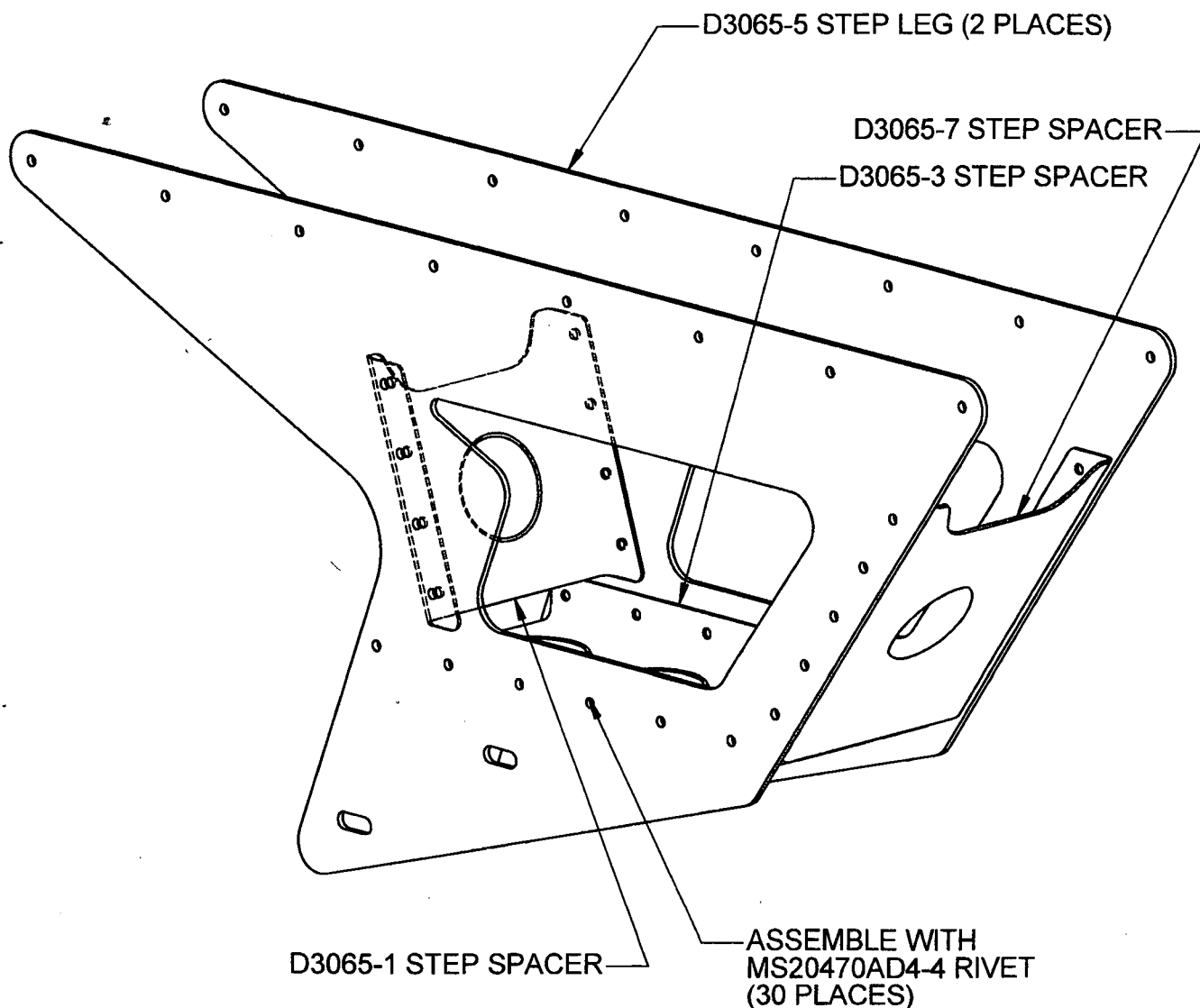
DART

DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06-06-20 *[Signature]*

#66149



D3065-041 STEP LEG ASSEMBLY

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